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*1. Disable the SIR system. 872724 2003 Saturn*

*Ion 3-147... Page 148 Important: Note the*

*number and location of the factory welds for*

*installation of the wheelhouse-rear inner. 6.*

*Locate and drill out all the necessary*

*factory welds. 872746 7. Remove the rear*

*rail. 872751 3-148 2003 Saturn Ion... Page*

*149 4. If an extension panel is required,*

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drill out the spot welds. 872744 5.

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The 2003 Ion came standard with a 2.2 L 140 hp (104 kW) DOHC Ecotec I4 engine. The Ion's instrument panel was mounted on the top center of the dashboard, rather than behind the steering wheel. The Ion is available in sedan level 1,2,3 the level three with a more user friendly setup with power everything, and on the lower levels included only crank up windows, hub caps.

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