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2012, 17700 hours. Machine is ready to be
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245 Manual

This' manual describes the installation, .
operation and maintenance of the ARIES 245
CNC Turret Punch Press. Be sure to read it
carefully before installing the machine,
operating it, or providing maintenance for it
to obtain a thorough knowledge of safe and
efficient procedures. Operator's Manual ARIES
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OPERATOR'S MANUAL - Used AMADA

OPTIONAL STOP key is lighted. (See.Page 13 of
the OPER'ATOR'S MANUAL.). MO8 - PUNCH DELAY

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START M09 - PUNCH DELAY CANCEL When "M08" is read, the hit rate is changed from standard to low until "M09" or "G50" is read. Use "M08" when the sum of worksheet thickness and the formed height is more than 4.5 mm (0.18").

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